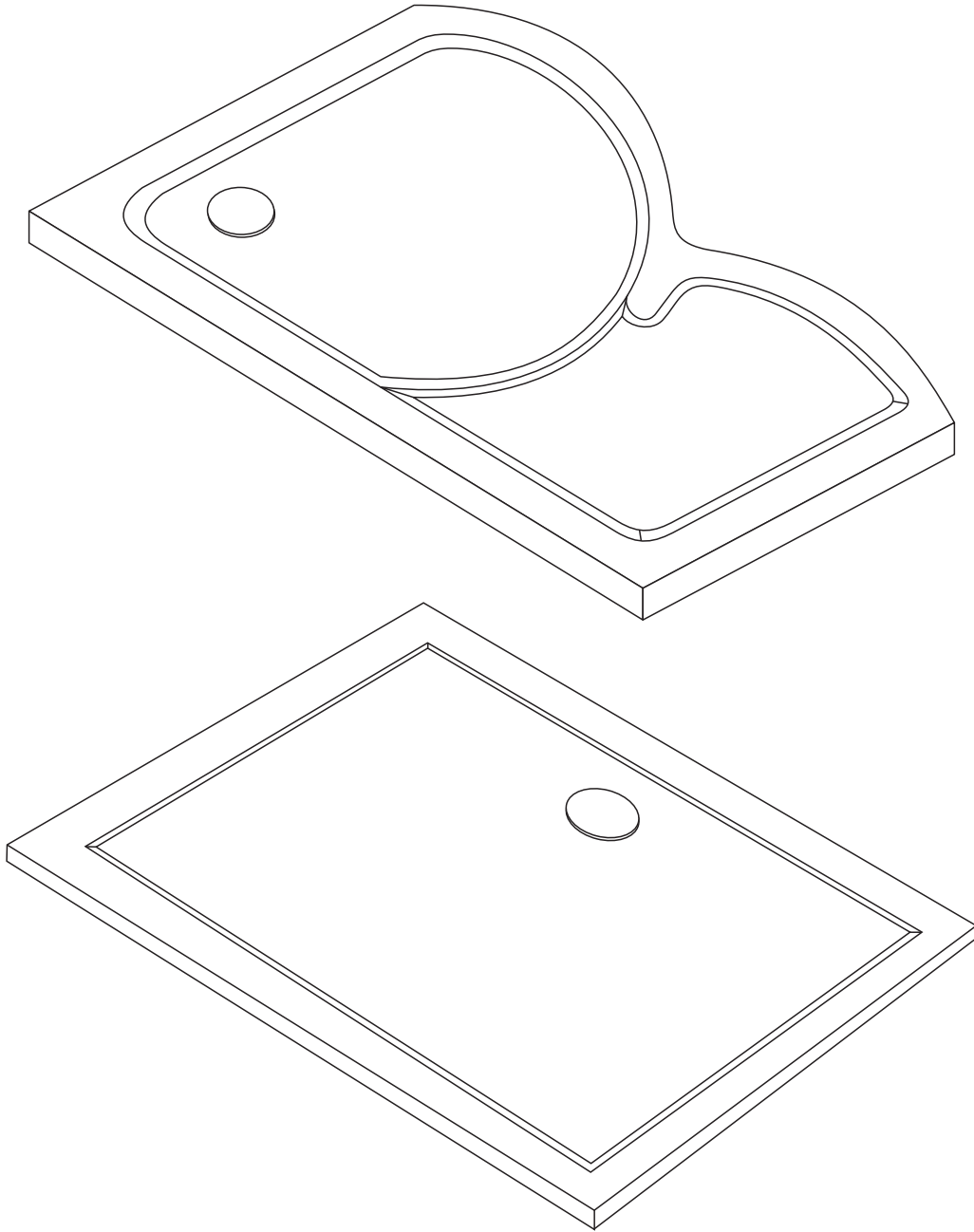


PU Shower Trays

Refer To sheet 11 For Relevant Product Codes



BEFORE YOU START, HERE IS SOME IMPORTANT INFORMATION

1) General Information

Please read these instructions through carefully before you start the installation. Incorrect product installation may result in serious product failure in use. Always follow the instructions and retain them for future use.

Two people are required for installation. Please note that although these instructions are comprehensive. It is always recommended that a technically competent installer should undertake installation.

Check that the shower tray is the correct colour, size and shape you require and for compatibility with the shower enclosure. Unpack and check for any damage. Do not install if not satisfied. Installation is taken as acceptance of quality.




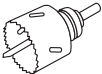

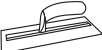


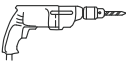


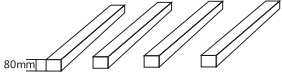
When handling your shower tray take care not to damage the bottom edges and when installing take particular care to protect the visible surfaces from impact damage or abrasions.

Before starting installation it is recommended to make sure you have the right tools ready & plenty of dry space for assembly.

2) CAUTION/CARE POINTS:

- Care should be taken when drilling into walls or floors to avoid hidden pipes or electrical cables.
- Handle the product with care to avoid personal injury and property damage.
- All plumbing must be installed in accordance with building regulations.
- Always ensure the product is securely installed before use.
- If you install this tray in conjunction with a steam unit you must ensure the steam outlet is at a minimum of 350mm from the top of the tray.

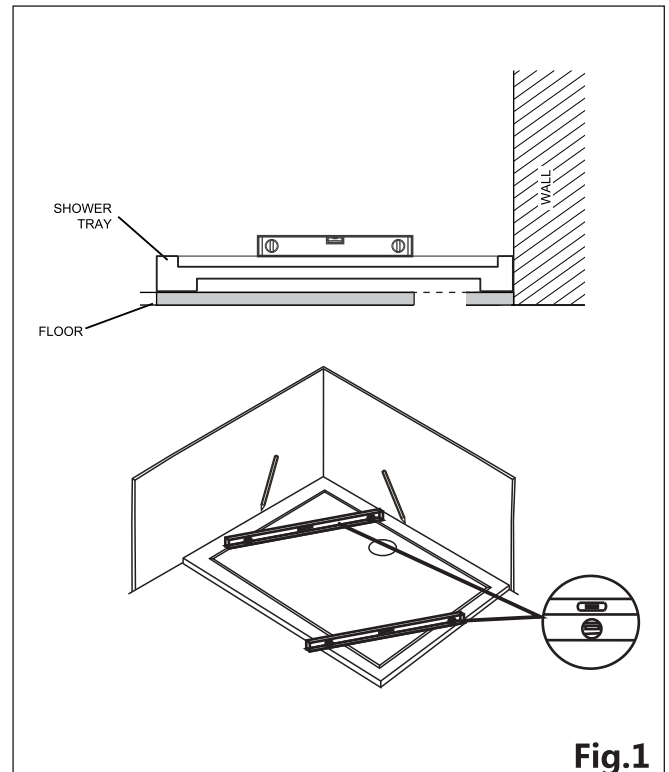
TOOLS REQUIRED

DESCRIPTION	PART IMAGE	DESCRIPTION	PART IMAGE
Tape measure		Drill	
Spirit level		hole saw($\varnothing \geq 150\text{mm}$)	
Pencil		Trowel	
\varnothing 6mm Drill bit		Fine Sand Cement Additive Cement	
Power Drill (with hammer action)		Silicone Sealant	
Waste/Waste pipe		Marine Plywood/Battens	

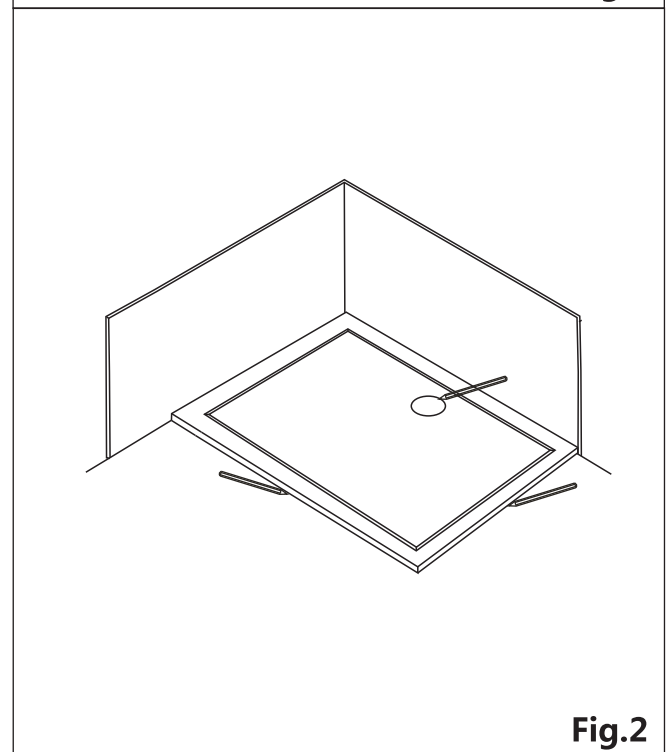


Shower Tray Assembly (Installation on suspended floors)

1. Using a spirit level ensure that the shower tray is on the smooth and level surface. Mark the right position with the pencil.



2. Put the plywood in position, place the shower tray on the plywood and mark the location of the waste outlet hole. Place shower tray in position and mark the perimeter on the floor. The floor area or larger covered by the tray should be removed and replaced with a single piece of marine ply (minimum 18mm thick) and also access for the waste should be constructed.



3.Remove the shower tray and use a hole saw to drill a hole in plywood large enough for the entire shower waste.
Remove the plywood and connect the flexible pipe to your waste pipe in accordance with the Building Regulations.

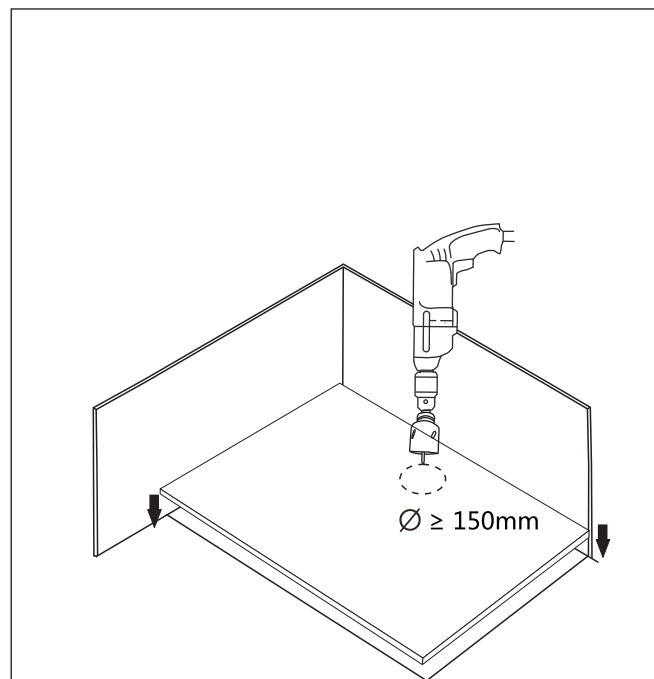


Fig.3

4.Before proceeding,dry-fit all items in situ to ensure compatibility and screw plywood into position.
Fit the waste to the shower tray.

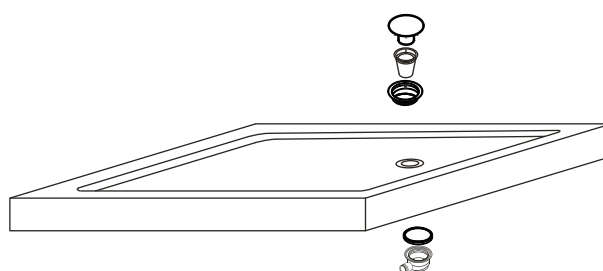


Fig.4

5. Mix fine sand and cement in accordance with the manufacturer's instructions to a workable mix to cover the area under the tray. Trowel to a thickness suitable to allow levelling and full support of the shower tray. Silicone sealants, foams, mastics or similar must not be used as a substitute for cement.

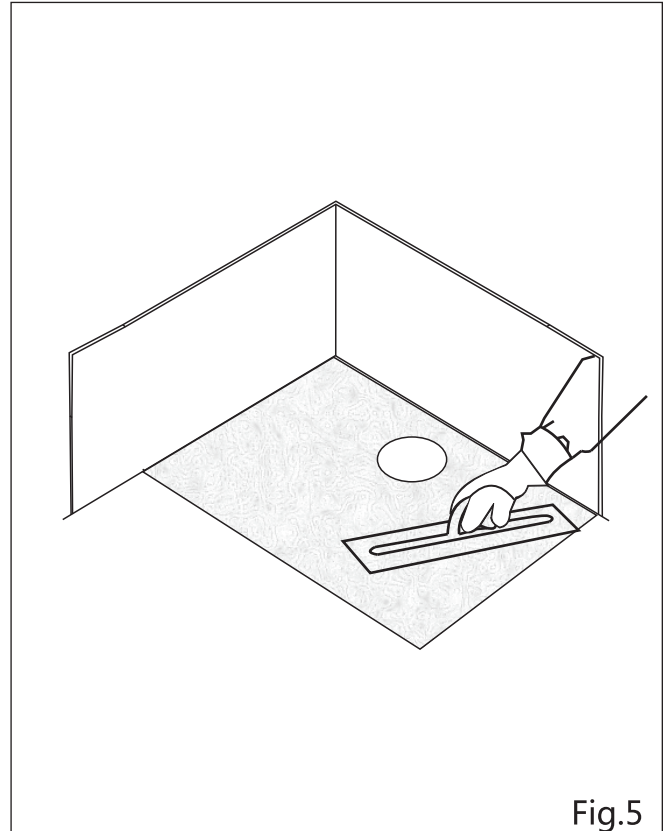


Fig.5

6. Connect the flexible pipe to the waste. Place the shower tray onto the wet cement and ensure it is fully supported by the mix. Level the top rims only as the shower tray has a built-in fall to ensure adequate drainage. When the cement has set, remove any excess mix. The shower tray and all connections must now be checked for water-tightness and adequate drainage. Do not proceed if not satisfied.

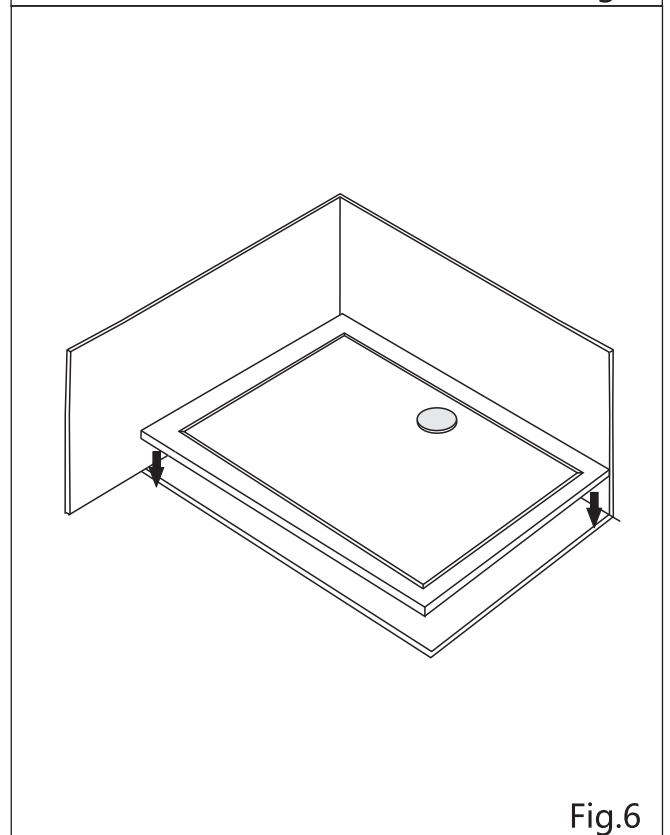
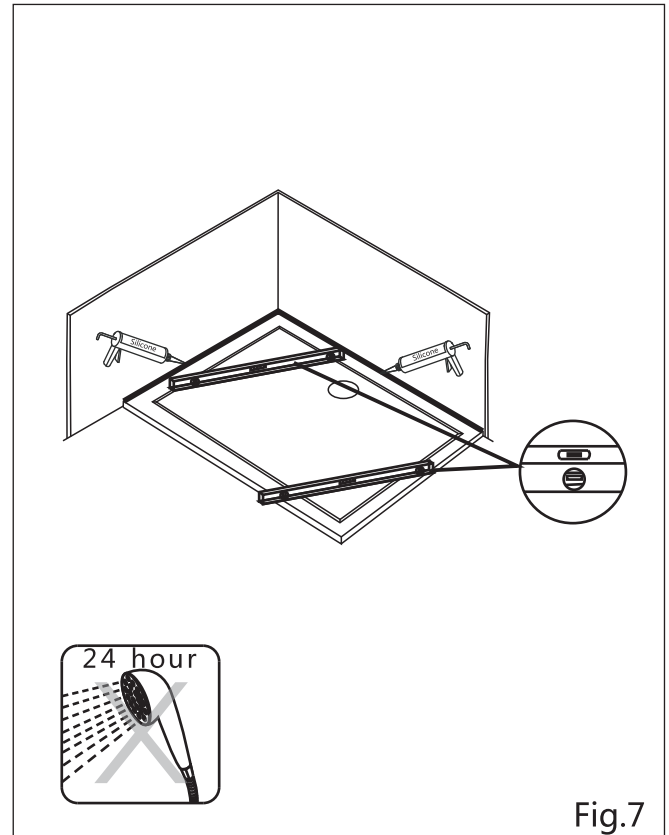


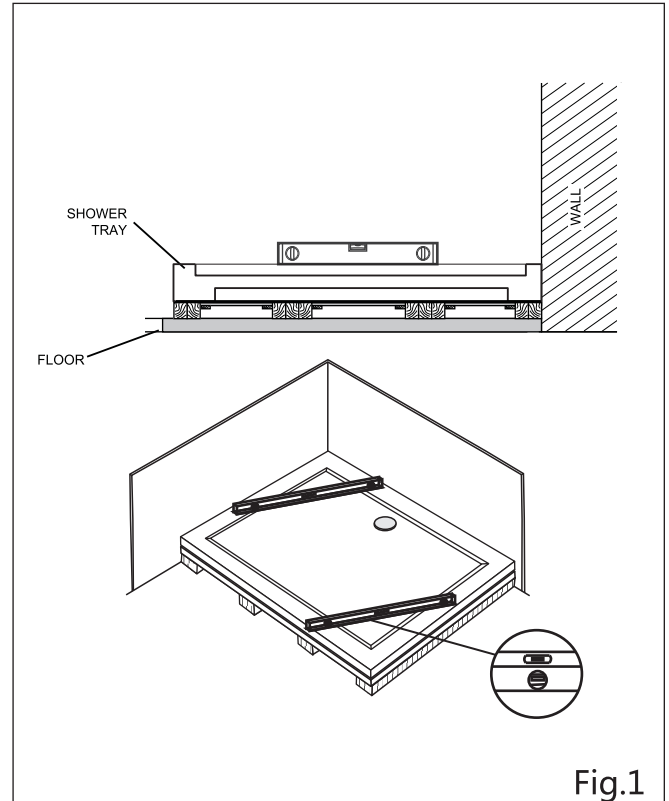
Fig.6

7. Apply silicone sealant to the joints on the outside of the shower tray.
- Note: Do not use the shower tray for at least 24 hours in order to allow the silicone to cure carefully.



Shower Tray Assembly (Installation on solid floors)

1. Using a spirit level ensure that the shower tray is on the smooth and level surface.



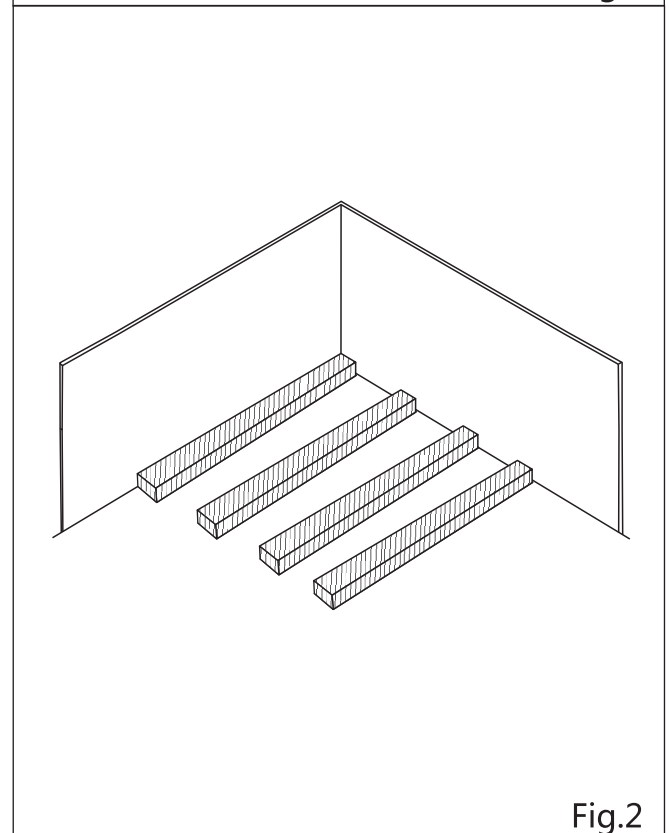
2. Place shower tray in position and mark the perimeter and the location of the waste hole on the floor.

The floor area covered by the tray should be built-up with wooden battens.

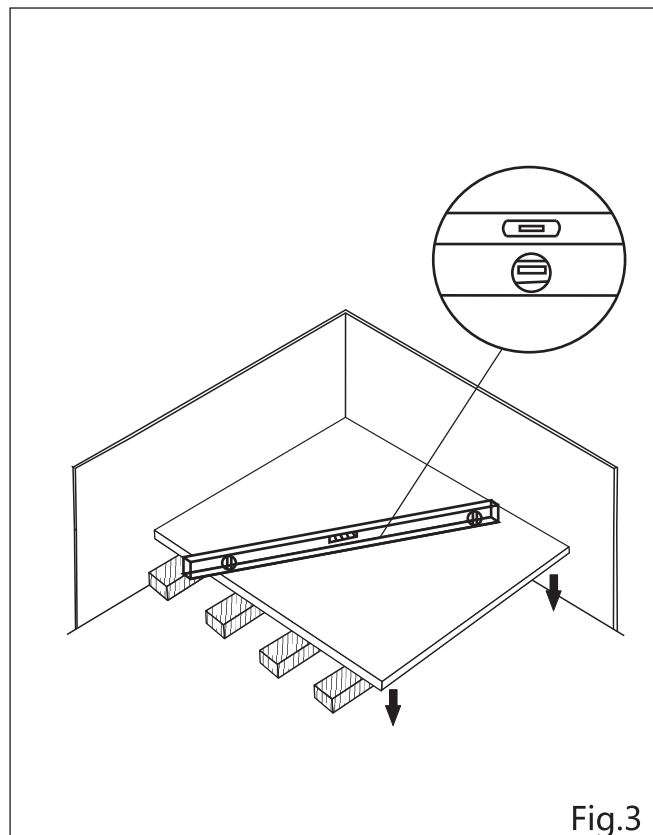
The orientation of the battens will depend on the direction of the run of pipework that is to be installed.

Cut and fit the battens at a suitable height to allow the waste to be fitted and ensure suitable drainage through the pipework.

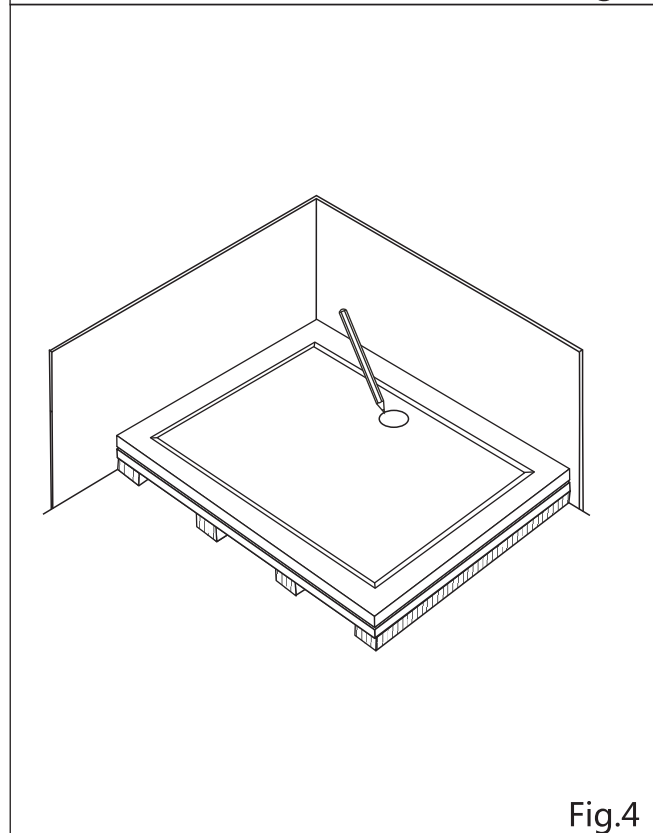
Make sure that the positions of the wooden battens on the floor do not obstruct the position of the waste.



3. Cut a single piece of marine ply (minimum 18mm thick) to cover the floor area of the shower tray.
Use a spirit level to ensure that the battens and plywood are level.



4. Place the shower tray on the plywood and mark the location of the waste outlet hole.



5.Remove the shower tray and use a hole saw to drill a hole in plywood large enough for the entire shower waste.Remove the plywood and connect the flexible pipe to your waste pipe in accordance with the Building Regulations.

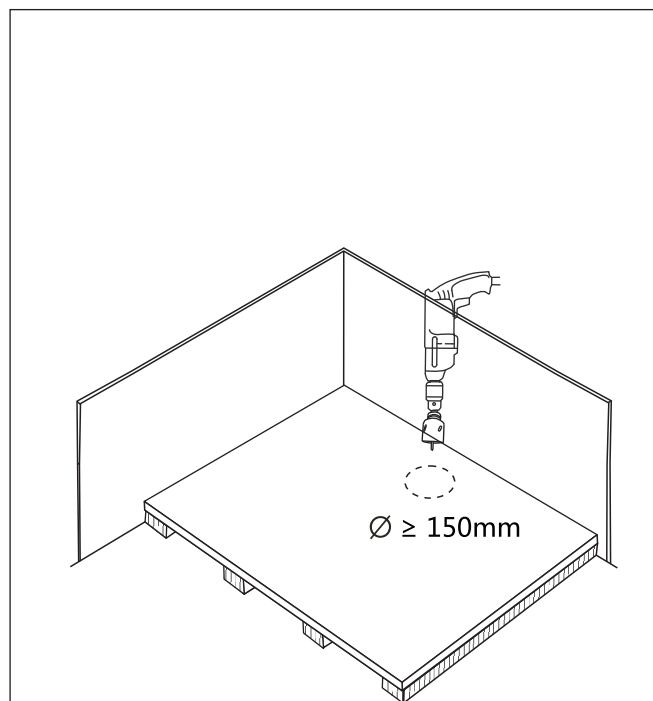


Fig.5

6.Before proceeding,dry-fit all items in situ to ensure compatibility and screw the battens and plywood into position.
Fit the waste to the shower tray.

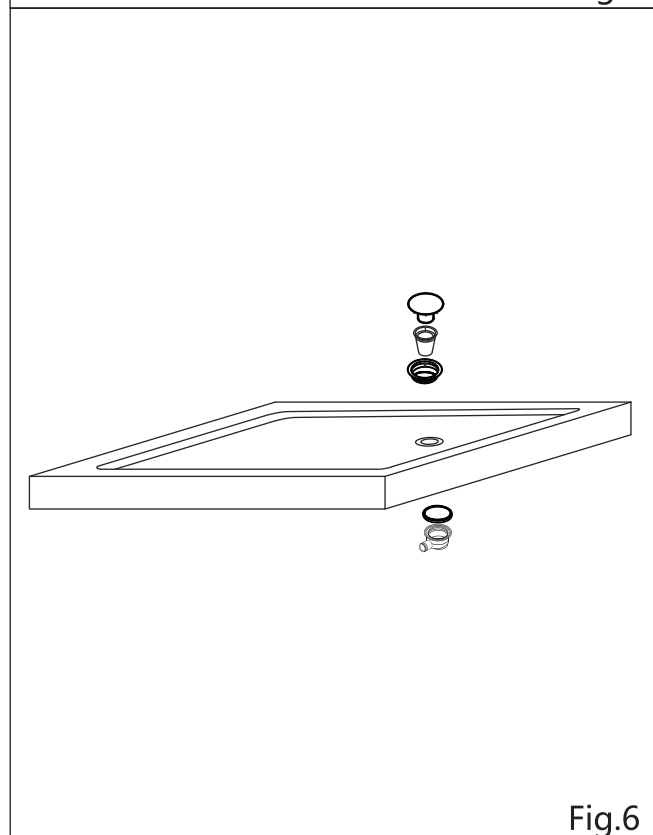
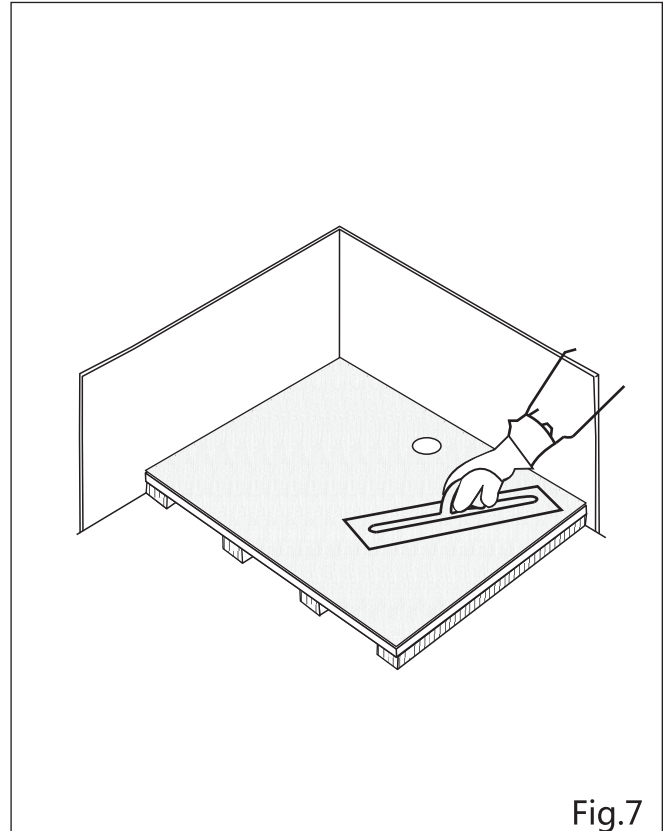
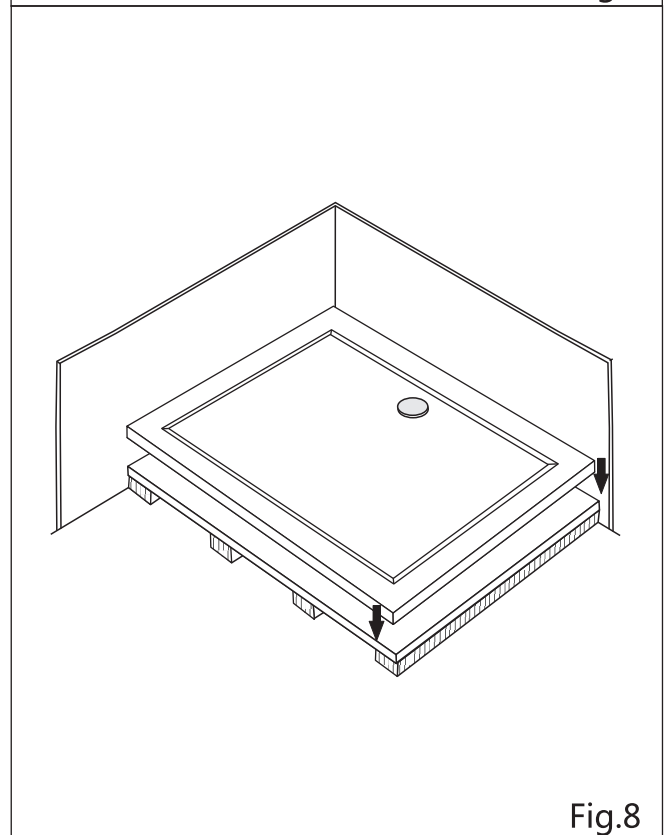


Fig.6

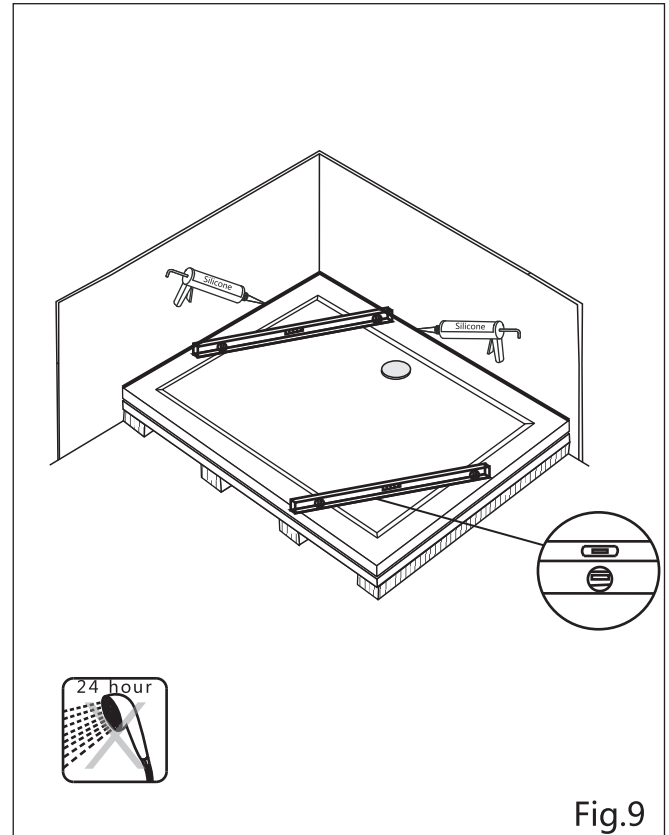
7.Mix fine sand and cement in accordance with the manufacturer's instructions to a workable mix to cover the area under the tray.
Trowel to a thickness suitable to allow levelling and full support of the shower tray.
Silicone sealants,foams,mastics or similar must not be used as a substitute for cement.



8.Connect the flexible pipe to the waste.
Place the shower tray onto the wet cement and ensure it is fully supported by the mix.
Level the top rims only as the shower tray has a built-in fall to ensure adequate drainage.
When the cement has set, remove any excess mix. The shower tray and all connections must now be checked for water-tightness and adequate drainage.
Do not proceed if not satisfied.



9. Apply silicone sealant to the joints on the outside of the shower tray.
- Note: Do not use the shower tray for at least 24 hours in order to allow the silicone to cure carefully.



CARE AND MAINTENANCE

1) AFTER CARE INSTRUCTIONS

- The shower tray should be cleaned regularly with warm soapy water only and dried with a cloth. Never use scourers, abrasives or chemical cleaners.
- It is normal for small amounts of localised water to be retained on the shower trays surfaces after use, which should be wiped dry immediately to prevent build-up of sediments.
- If the shower tray is damaged, discontinue use immediately and replace the unit. Failure to do so may result in injury or property damage.

COMMITMENT TO QUALITY

It is our intention that the quality and functions of this product are of the highest standard. If you require help we advise you firstly contact a competent plumber. However we understand that this may not always be the case, so should you experience any problems please contact our customer services quoting the following:

Product name: PU Foam Shower Trays

Product code: PR80/PR90/PS100X80/PS120X76/PS120X80/PS120X90/PS76/PS80
PS90/WITL101/WITR101

Customer help line number: 0344 804 48 48



Victoria Plum Limited
Bridgehead Business Park, Hessle, HU130DG, UK
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DOP NO: 20150729-139 for WITR101/WITL101

DOP NO: J151019001-1 for other trays

EN 14527-CL1+CL2

Shower tray, made of Acryl & ABS and polyurethane foam

Intended use: personal hygiene

The packaging you have received with your product is 100% recyclable.
It must be disposed of in a safe and environmentally friendly way.
We suggest you take it to the local landfill site and discard in the designated bins.